



110889 Allen Street
 Jamestown, NY 14701
 Phone 716.664.2232
 Fax 716.664.1511



HARDWARE/MATERIAL
 LISTS

Original Issue:
 6/4/25

Scale:
 N/A

Job No.:
 SL.416

Drawn:
 AB

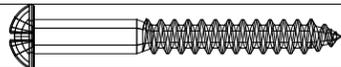
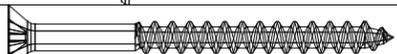
Drawing:
 HRDW/MATL

X-221 DESK

MATERIAL LIST

PART CALLOUT:	PART:	DESCRIPTION:	QTY:	BOXED?
(A)		DESK SUBTOP	1	<input type="checkbox"/>
(B)		DESK CUBBY	1	<input type="checkbox"/>
(C)		MODESTY PANEL	1	<input type="checkbox"/>
(D)		DESK LEG	1	<input type="checkbox"/>
(E)		CLEAT	1	<input type="checkbox"/>
(F)				<input type="checkbox"/>
(G)				<input type="checkbox"/>
(H)				<input type="checkbox"/>
(I)				<input type="checkbox"/>
(J)				<input type="checkbox"/>
(K)				<input type="checkbox"/>
(L)				<input type="checkbox"/>
PACKED BY:		EMPLOYEE ID#: _____		

HARDWARE LIST

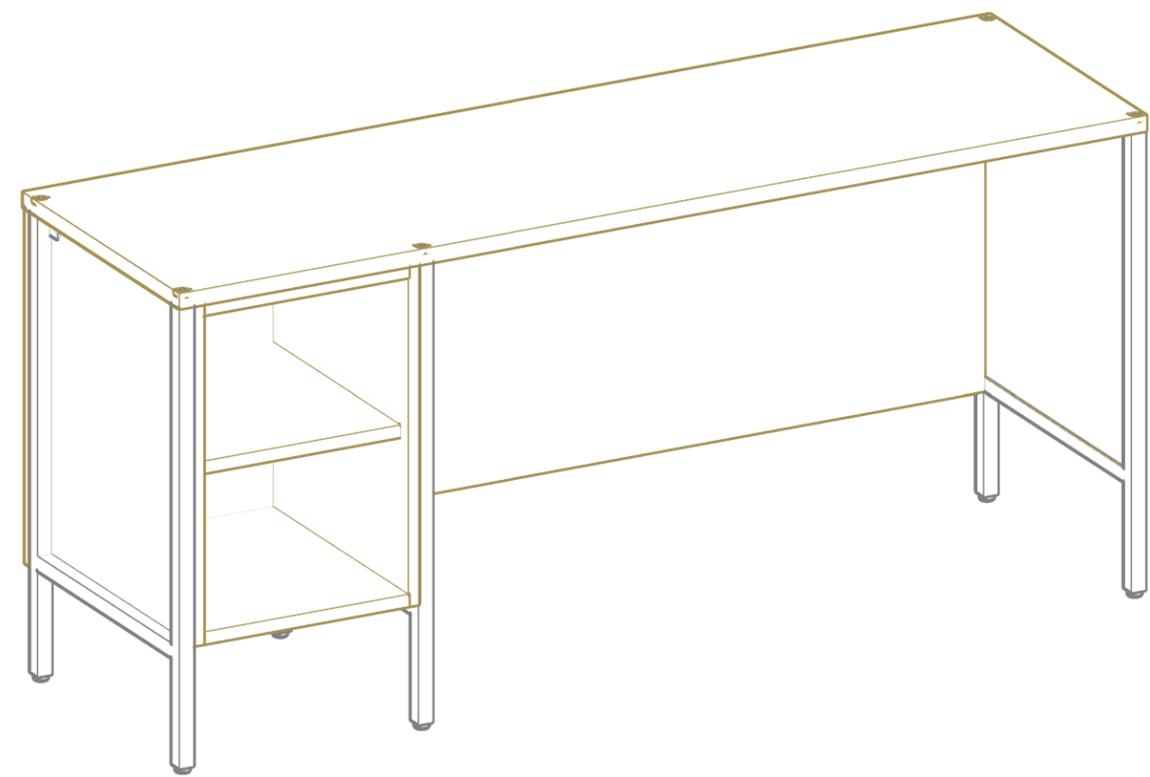
PART CALLOUT:	PART:	ARTONE PART #:	DESCRIPTION:	QTY:	BOXED?
(1)		70357	#8 x 1 1/4" SCREW	4	<input type="checkbox"/>
(2)		XX-13294	7x69mm CONFORMAT SCREW	4	<input type="checkbox"/>
(3)		XX-13289	40mm x 5/16" CONNECTOR BOLT	2	<input type="checkbox"/>
(4)		XX-05868	#8 x 2 1/4" SCREW	4	<input type="checkbox"/>
(5)					<input type="checkbox"/>
PACKED BY:		EMPLOYEE ID#: _____			

Revisions				
No	Date	Drawn By	Checked By	Per
-	-	-	-	-



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ARTONE
 FURNITURE BY DESIGN



DESK - FULLY
 ASSEMBLED
 (X-221)

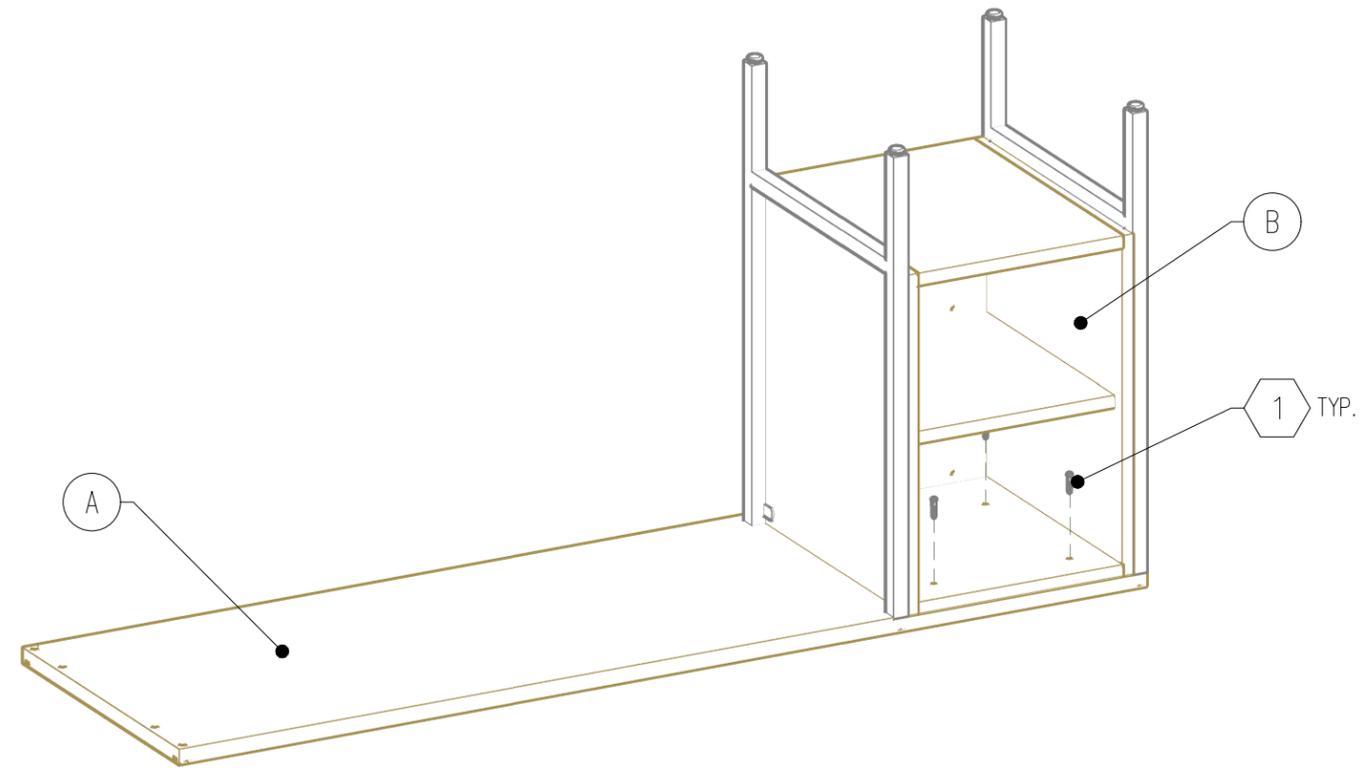
Original Issue:
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Drawing:
 X-XXX ASSY

1 DESK - FULLY ASSEMBLED
 Scale: 1" = 1'-0"

1. Lay Subtop (Part A) on ground with counter bore thru holes down
2. Align Desk Cubby (Part B) flush to front edge, 5mm from short edge
3. Fasten Cubby with Screws (Part 1) using thru holes

Revisions				
No	Date	Drawn By	Checked By	Per
-	-	-	-	-



1 STEP 1
Scale: 1" = 1'-0"



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ARTONE
FURNITURE BY DESIGN

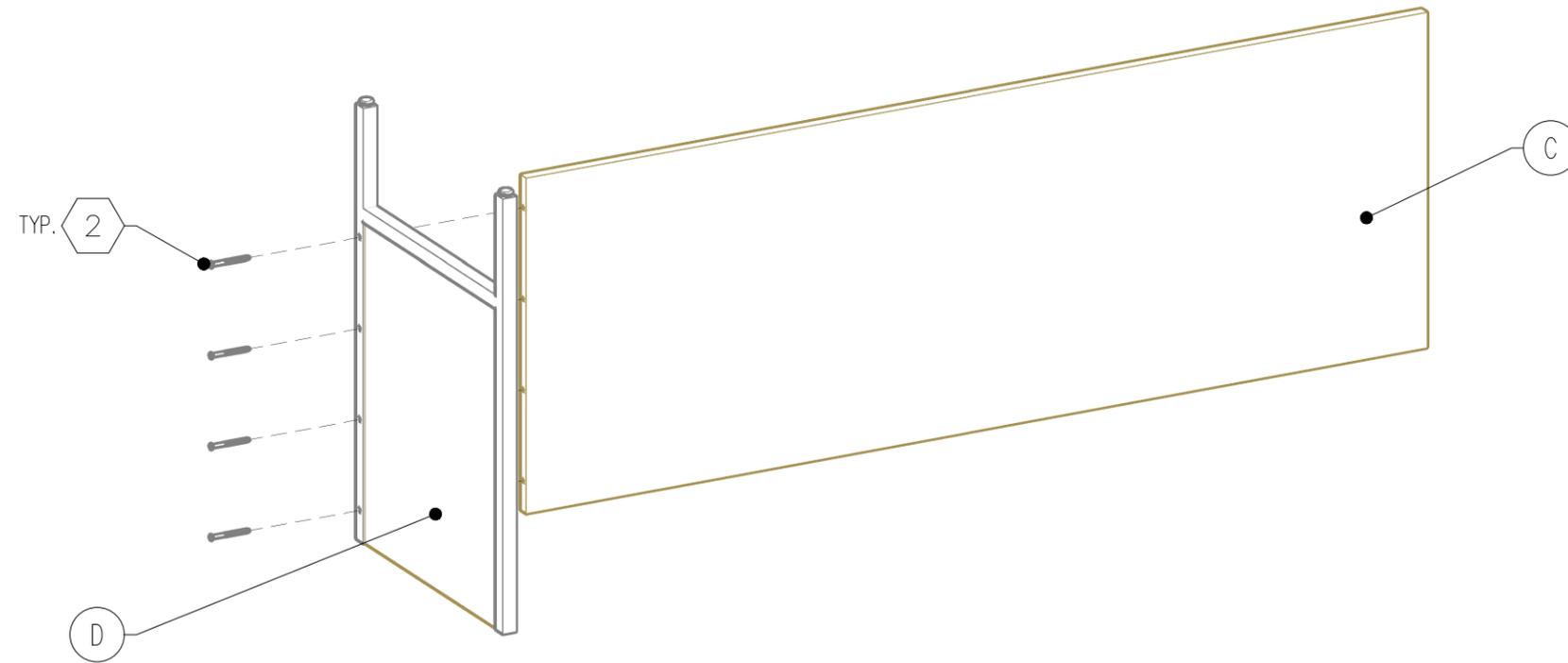
DESK - STEP 1
(X-221)

Original Issue:
6/4/25
Scale:
AS NOTED
Job No.:
SL.416
Drawn:
AB

Drawing:
A1.1

1. Connect Desk Leg (Part D) to Modesty Panel (Part C) with Conformat Screws (Part 2)

Revisions				
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-	-	-	-	-



1 STEP 2
Scale: 1" = 1'-0"



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ARTONE
FURNITURE BY DESIGN

DESK - STEP 2
(X-221)

Original Issue:
6/4/25

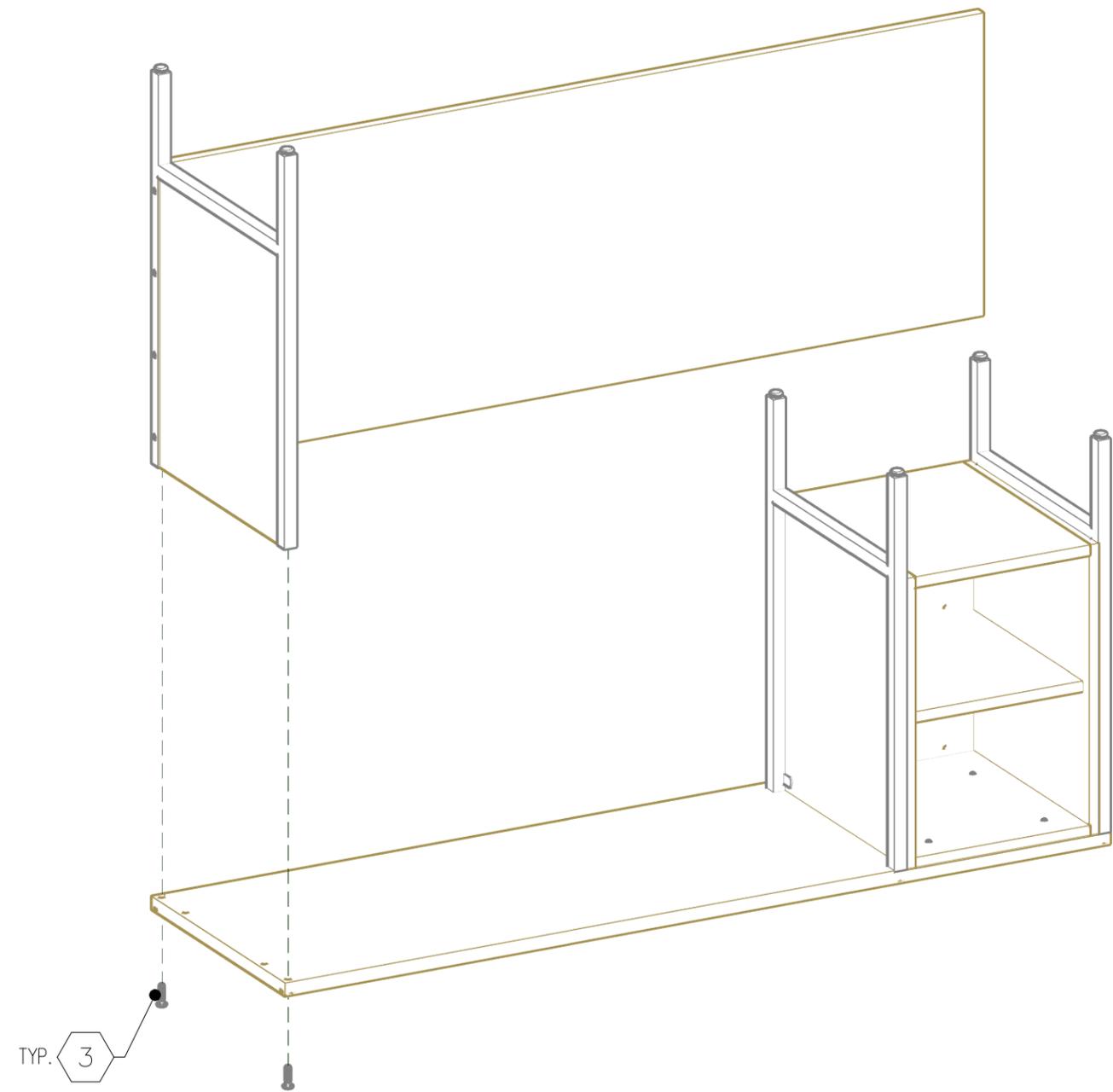
Scale:
AS NOTED

Job No.:
SL.416

Drawn:
AB

Drawing:
A1.2

1. Fasten leg to subtop with Bolt Connectors (Part 3)



1 STEP 3
Scale: 1" = 1'-0"

Revisions				
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-	-	-	-	-



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ARTONE
FURNITURE BY DESIGN

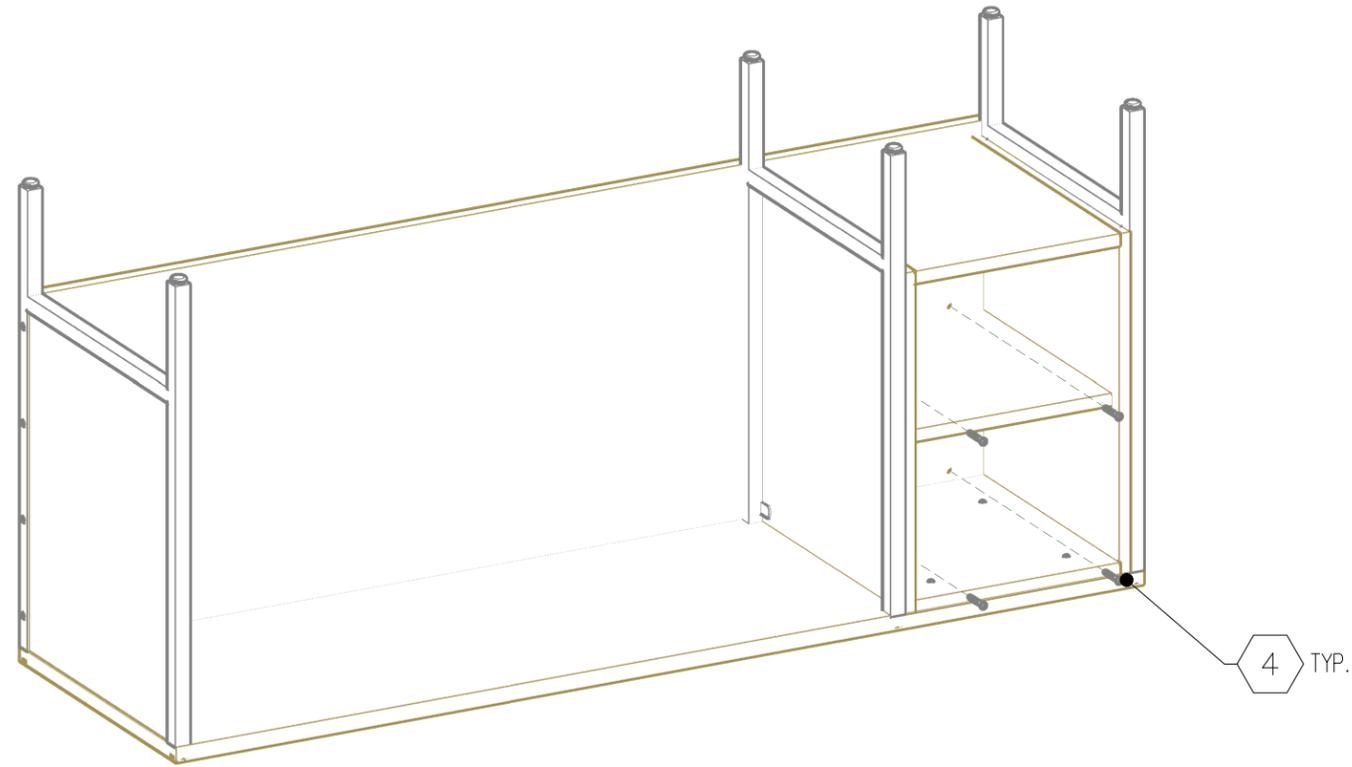
DESK - STEP 3
(X-221)

Original Issue:
6/4/25
Scale:
AS NOTED
Job No.:
SL.416
Drawn:
AB

Drawing:
A1.3

1. Fasten cubby to modesty panel with Screws (Part 4)

Revisions				
No	Date	Drawn By	Checked By	Per
-	-	-	-	-



1 STEP 4
Scale: 1" = 1'-0"



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ARTONE
FURNITURE BY DESIGN

DESK - STEP 4
(X-221)

Original Issue:
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Scale:
AS NOTED
Job No.:
SL.416
Drawn:
AB

Drawing:
A1.4

X-221 DESK

1. Attach Loose Shiplap Cleat (Part E) to appropriate location on wall
2. Use a team to lift, flip, and place assembled desk (DO NOT DRAG)
3. All 6 Levelers should be flat on floor

Revisions				
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-	-	-	-	-



1 STEP 5
Scale: 1" = 1'-0"



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ARTONE
FURNITURE BY DESIGN

DESK - STEP 5
(X-221)

Original Issue:
6/4/25

Scale:
AS NOTED

Job No.:
SL.416

Drawn:
AB

Drawing:
A1.5